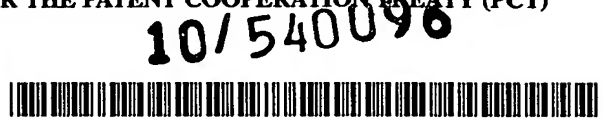


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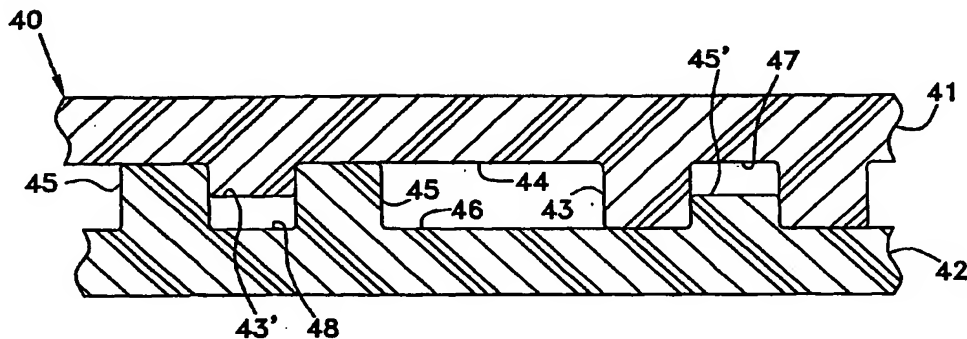
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(54) Title: COHERENT PRODUCT INCLUDING PARTIALLY SEPARATED PLASTIC OPPOSING WALL-SECTION COMPONENTS



(57) Abstract: A wall section of a coherent product, such as a container, comprises a first plastic wall component that is injection molded and includes two or more ribs and a web therebetween; and an opposing second plastic wall component that may include two or more ribs and a web therebetween. At least a portion of the ribs of one wall component directly or indirectly contact the other wall component, and at least a portion of the web of the one wall component is apart from the web of the other wall component. The stiffness-to-weight ratio of a wall section having a given thickness is thereby enhanced.